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* ATGTACG	*	* CDGDTD'	* DACG	* CGTTG2	* CATT	GATTAT	TGAC	TAGTTAT	TAA '	- TAGTAA	TCAA	TTACGG	GGTC
*	290	*	300	*	310	*	*	*	*	*	*	*	*
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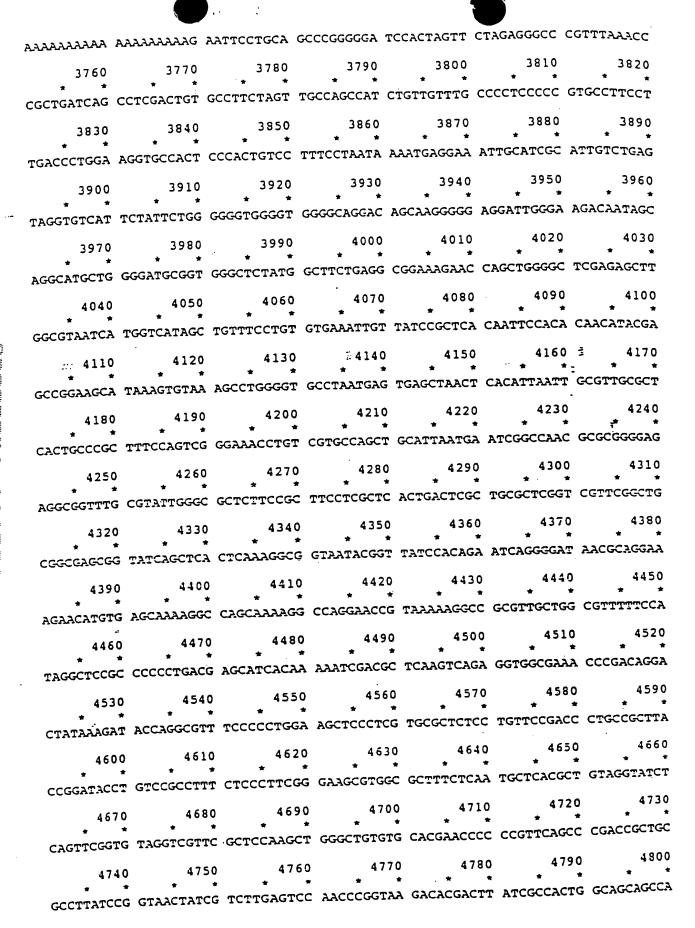
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2500 2490 2480 2460 GCG GAC CCG CTG GTG GGC TGG TCC CTG CCA CAG CCG TGG AGG GCG GAC GTG ACC TAC Ala Asp Pro Leu Val Gly Trp Ser Leu Pro Gln Pro Trp Arg Ala Asp Val Thr Tyr> _a__a__a__ORF RF[1] _a__a__a__a__a__a__a__a 2540 2530 2520 GCG GCC ATG GTG GTG AAG GTC ATC GCG CAG CAT CAG AAC CTG CTA CTG GCC AAC ACC Ala Ala Met Val Val Lys Val Ile Ala Gln His Gln Asn Leu Leu Ala Asn Thr> _a__a__a__a__a__a__a___ORF RF[l] _a__a__a__a__a__a__a__a___a____ 2600 2590 2570 ACC TCC GCC TTC CCC TAC GCG CTC CTG AGC AAC GAC AAT GCC TTC CTG AGC TAC CAC Thr Ser Ala Phe Pro Tyr Ala Leu Leu Ser Asn Asp Asn Ala Phe Leu Ser Tyr His> _a_a_a_a_a_a_a_a_a_orf RF[1] _a_a_a_a_a_a_a_a_a___a__> 2670 2660 2650 2630 CCG CAC CCC TTC GCG CAG CGC ACG CTC ACC GCG CGC TTC CAG GTC AAC AAC ACC CGC Pro His Pro Phe Ala Gln Arg Thr Leu Thr Ala Arg Phe Gln Val Asn Asn Thr Arg> _a_a_a_a_a_a__ORF RF[1] _a_a_a_a_a_a_a__a_ 2720 2710 2690 CCG CCG CAC GTG CAG CTG TTG CGC AAG CCG GTG CTC ACG GCC ATG GGG CTG CTG GCG Pro Pro Eis Val Gln Leu Leu Arg Lys Pro Val Leu Thr Ala Met Gly Leu Leu Ala> _a__a__a__a__a__a__ORF RF[1] _a__a__a__a__a__a__a__a 2780 2770 2740 CTG CTG GAT GAG GAG CAG CTC TGG GCC GAA GTG TCG CAG GCC GGG ACC GTC CTG GAC Leu Leu Asp Glu Glu Gln Leu Trp Ala Glu Val Ser Gln Ala Gly Thr Val Leu Asp> _z__a__a__a__a__a___crr rf[1] _z__a__a__a__a__a__a__a 2840 2330 2820 2810 AGC AAC CAC ACG GTG GGC GTC CTG GCC AGC GCC CAC CGC CCC CAG GGC CCG GCC GAC Ser Asa His Thr Val Gly Val Leu Ala Ser Ala Eis Arg Pro Gln Gly Pro Ala Asp> 2900 2890 2880 2860 GCC TGG CGC GCC GCG GTG CTG ATC TAC GCG AGC GAC GAC ACC CGC GCC CAC CCC AAC Ala Trp Arg Ala Ala Val Leu Ile Tyr Ala Ser Asp Asp Thr Arg Ala His Pro Asn> _a__a__a__a__a__a__a__orf RF[1] _a__a__a__a__a__a__a__a__a__a 2950 2920 CGC AGC GTC GCG GTG ACC CTG CGG CTG CGC GGG GTG CCC CCC GGC CCG GGC CTG GTC Arg Ser Val Ala Val Thr Leu Arg Leu Arg Gly Val Pro Pro Gly Pro Gly Leu Val> _a__a__a__a__a__a__orf Rf[1] _a__a__a__a__a__a__a__a__a___a____ 3010 3000 2990 2980 TAC GTC ACG CGC TAC CTG GAC AAC GGG CTC TGC AGC CCC GAC GGC GAG TGG CGC 2970 Tyr Val Thr Arg Tyr Leu Asp Asn Gly Leu Cys Ser Pro Asp Gly Glu Trp Arg Arg> _a__a__a__a__ORF RF[1] _a__a__a__a__a__a__a__a__a 3070 3060 3050

CTG GGC CGG CCC GTC TTC CCC ACG GCA GAG CAG TTC CGG CGC ATG CGC GCG GCT GAG Leu Gly Arg Pro Val Phe Pro Thr Ala Glu Gln Phe Arg Arg Met Arg Ala Ala Glu> _a_a_a_a_a_a_a_a_oRF RF[1]_a_a_a_a_a_a_a_a_> 3110 3100 GAC CCG GTG GCC GCG GCG CCC CGC CCC TTA CCC GCC GGC GGC CGC CTG ACC CTG CGC Asp Pro Val Ala Ala Ala Pro Arg Pro Leu Pro Ala Gly Gly Arg Leu Thr Leu Arg> __a__a__a__a__a__a___a__ORF RF[1] _a__a__a__a__a__a__a__a______> 3170 3180 3160 3140 CCC GCG CTG CGG CTG CCG TCG CTT TTG CTG GTG CAC GTG TGT GCG CGC CCC GAG AAG Pro Ala Leu Arg Leu Pro Ser Leu Leu Leu Val His Val Cys Ala Arg Pro Glu Lys> _a__a__a__a__a__a__oRF RF[1] _a__a__a__a__a__a__a_____> 3240 3230 3220 3210 3200 CCG CCC GGG CAG GTC ACG CGG CTC CGC GCC CTG CCC CTG ACC CAA GGG CAG CTG GTT Pro Pro Gly Gln Val Thr Arg Leu Arg Ala Leu Pro Leu Thr Gln Gly Gln Leu Val> 3290 3300 3280 3270 * CTG GTC TGG TCG GAT GAA CAC GTG GGC TCC AAG TGC CTG TGG ACA TAC GAG ATC CAG Leu Val Trp Ser Asp Glu His Val Gly Ser Lys Cys Leu Trp Thr Tyr Glu Ile Gln> __a__a__a__a__a__a__a__orf RF[1] _a__a__a__a__a__a__a__a_____ 3360 3350 3340 3330 3310 TTC TCT CAG GAC GGT AAG GCG TAC ACC CCG GTC AGC AGG AAG CCA TCG ACC TTC AAC Phe Ser Gln Asp Gly Lys Ala Tyr Thr Pro Val Ser Arg Lys Pro Ser Thr Phe Asn> _a__a__a__a__a__a__a__orr rr[1] _a__a__a__a__a__a__a__a___a___> 3410 3400 3390 3370 CTC TTT GTG TTC AGC CCA GAC ACA GGT GCT GTC TCT GGC TCC TAC CGA GTT CGA GCC Leu Phe Val Phe Ser Pro Asp Thr Gly Ala Val Ser Gly Ser Tyr Arg Val Arg Ala> 3470 3460 3450 . * CTG GAC TAC TGG GCC CGA CCA GGC CCC TTC TCG GAC CCT GTG CCG TAC CTG GAG GTC Leu Asp Tyr Trp Ala Arg Pro Gly Pro Phe Ser Asp Pro Val Pro Tyr Leu Glu Val> __a__a__a__a__a__a__ORF RF[1] _a__a__a__a__a__a__a__a__a__a 3530 3520 3510 3490 * CCT GTG CCA AGA GGG CCC CCA TCC CCG GGC AAT CCA TGAG CCTGTGCTGA GCCCCAGTGG Pro Val Pro Arg Gly Pro Pro Ser Pro Gly Asn Pro> _a__a__a__orf RF[1] __a__a__a__a__a 3580 3570 3560 3550 GTTGCACCTC CACCGGCAGT CAGCGAGCTG GGGCTGCACT GTGCCCATGC TGCCCTCCCA TCACCCCCTT 3670 3660 3650 3640 3630 3620 3740 3720 3710 3690



4860 4830 4840 4850 4860 4820 4810 CTGGTAACAG GATTAGCAGA GCGAGGTATG TAGGCGGTGC TACAGAGTTC TTGAAGTGGT GGCCTAACTA 4890 4900 4910 4920 4930 4940 CGGCTACACT AGAAGGACAG TATTTGGTAT CTGCGCTCTG CTGAAGCCAG TTACCTTCGG AAAAAGAGTT 4970 4980 4990 5000 5010 ** * * * * * * * * 4960 GGTAGCTCTT GATCCGGCAA ACAAACCACC GCTGGTAGCG GTGGTTTTTT TGTTTGCAAG CAGCAGATTA 5030 5040 5050 5060 CGCGCAGAAA AAAAGGATCT CAAGAAGATC CTTTGATCTT TTCTACGGGG TCTGACGCTC AGTGGAACGA 5120 5130 5140 * * * * * * 5090 5100 5110 AAACTCACGT TAAGGGATTT TGGTCATGAG ATTATCAAAA AGGATCTTCA CCTAGATCCT TTTAAATTAA 5180 5190 5200 5160 5170 * * * * AAATGAAGTT TTAAATCAAT CTAAAGTATA TATGAGTAAA CTTGGTCTGA CAGTTACCAA TGCTTAATCA 5230 5240 5250 5260 * * * * * * * * * 5270 * . * GTGAGGCACC TATCTCAGCG ATCTGTCTAT TTCGTTCATC CATAGTTGCC TGACTCCCCG TCGTGTAGAT 5310 5320 5330 5340 AACTACGATA CGGGAGGGCT TACCATCTGG CCCCAGTGCT GCAATGATAC CGCGAGACCC ACGCTCACCG 5380 5390 5400 5410 * * * * * * * * 5410 GCTCCAGATT TATCAGCAAT AAACCAGCCA GCCGGAAGGG CCGAGCGCAG AAGTGGTCCT GCAACTTTAT 5450 5460 5470 5480 5490 5500 * * * * * * * * * * * * CCGCCTCCAT CCAGTCTATT AATTGTTGCC GGGAAGCTAG AGTAAGTAGT TCGCCAGTTA ATAGTTTGCG 5510 5520 5530 5540 5550 * * * * * * * * CAACGTTGTT GCCATTGCTA CAGGCATCGT GGTGTCACGC TCGTCGTTTG GTATGGCTTC ATTCAGCTCC 5590 5600 5610 5620 * * * * * * GGTTCCCAAC GATCAAGGCG AGTTACATGA TCCCCCATGT TGTGCAAAAA AGCGGTTAGC TCCTTCGGTC 5690 5660 5670 5680 * * * * * CTCCGATCGT TGTCAGAAGT AAGTTGGCCG CAGTGTTATC ACTCATGGTT ATGGCAGCAC TGCATAATTC 5720 5730 5740 5750 * * * * * * * 5760 * * . TCTTACTGTC ATGCCATCCG TAAGATGCTT TTCTGTGACT GGTGAGTACT CAACCAAGTC ATTCTGAGAA 5800 5810 5820 5830 5840 * * * * * * * * * * * * TAGTGTATGC GGCGACCGAG TTGCTCTTGC CCGGCGTCAA TACGGGATAA TACCGCGCCA CATAGCAGAA 5880 5890 5900 5910 5920 * * * * * * * * * * 5860 5870

CTTTAAAAGT GCTCATCATT GGAAAACGTT CTTCGGGGCG AAAACTCTCA AGGATCTTAC CGCTGTTGAG

5930 5940 5950 5960 5970 5980 5990

ATCCAGTTCG ATGTAACCCA CTCGTGCACC CAACTGATCT TCAGCATCTT TTACTTTCAC CAGCGTTCT

6000 6010 6020 6030 6040 6050 6050 6060

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6070 6080 6090 6100 6110 6120 6130

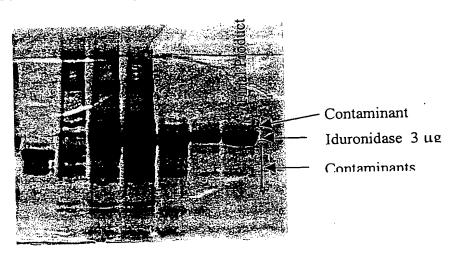
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6140 6150 6160 6170 6180 6190 6200

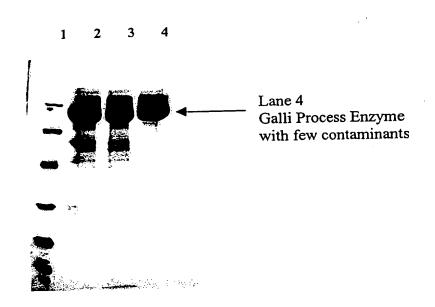
TGAATGTATT TAGAAAAATA AACAAATAGG GGTTCCGCGC ACATTCCCC GAAAAGTGCC ACCTGACGTC

FIGURE 2. SDS-POLYACRYLAMIDE GELS DEMONSTRATING IMPROVEMENTS IN PURITY

Gel using the Kakkis et al 1994, published procedure for purification



Gelusing the new Galli Process contained in this application



- 1. Molecular Weight Marker
- 2. Prior Process Carson (nonpublished) Batch 2000C9001 Reference Reduced (7.5 µg)
- 3. Same Batch 2000C9001 Reference Reduced (5.0 μg)
- 4. Galli Process Enzyme Batch P10006 (5.0 μg)

FIGURE 3A IDURONIDASE PRODUCTION USING THE GALLI PROCESS

Iduronidase Enzyme Activity During Production

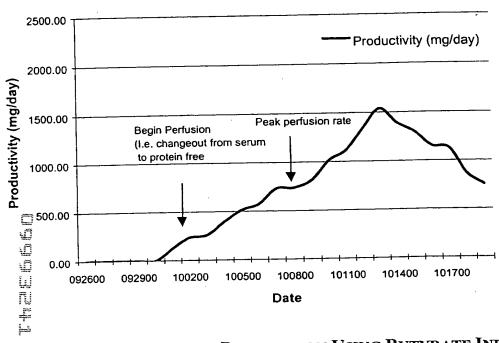
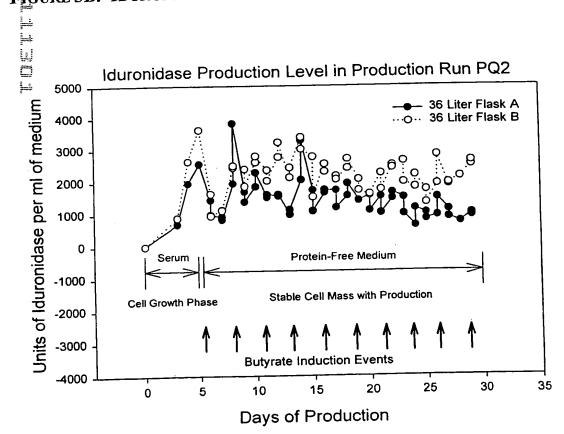
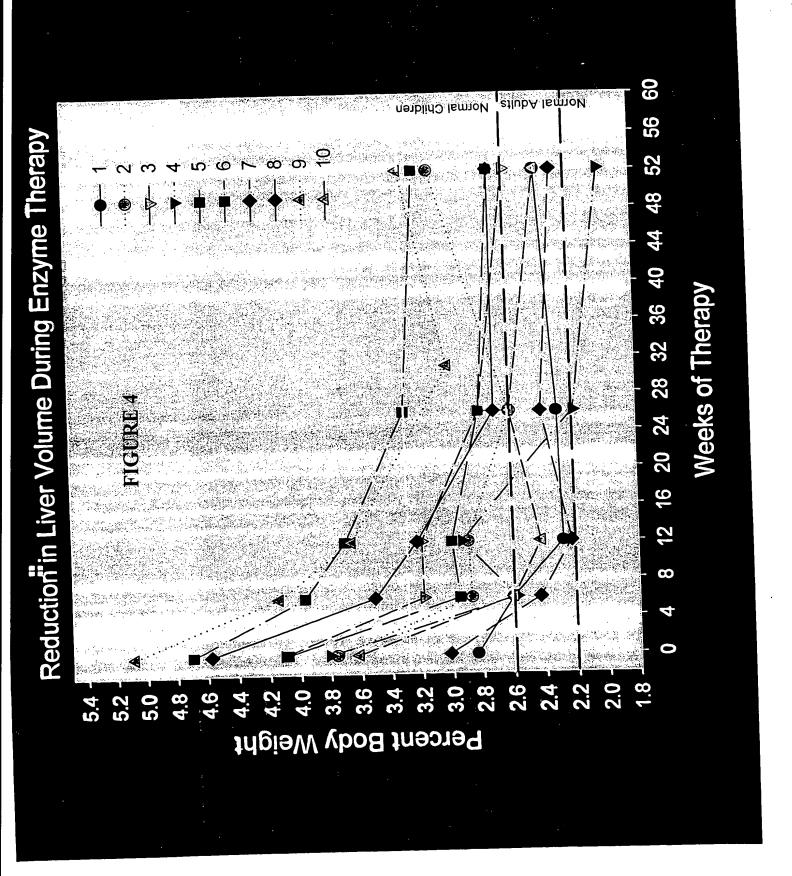
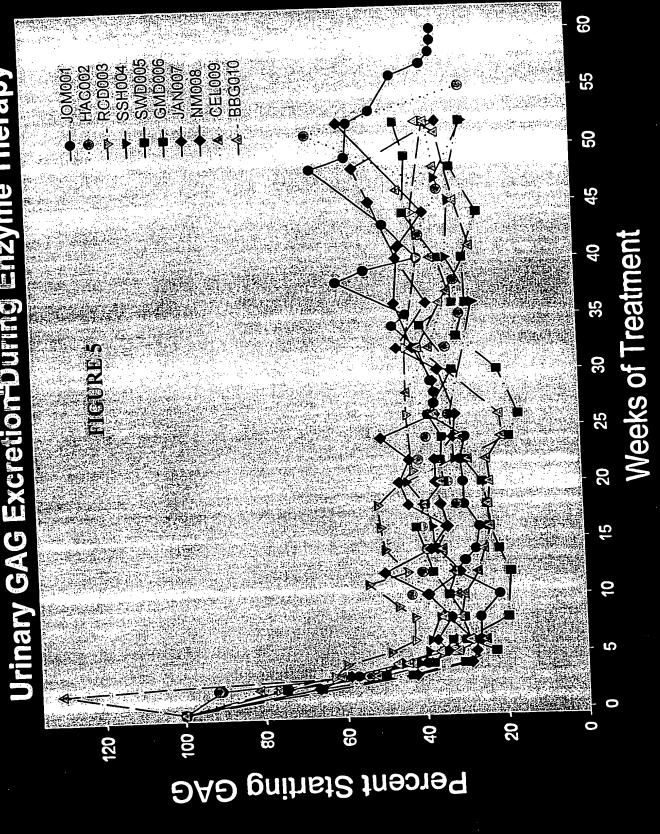
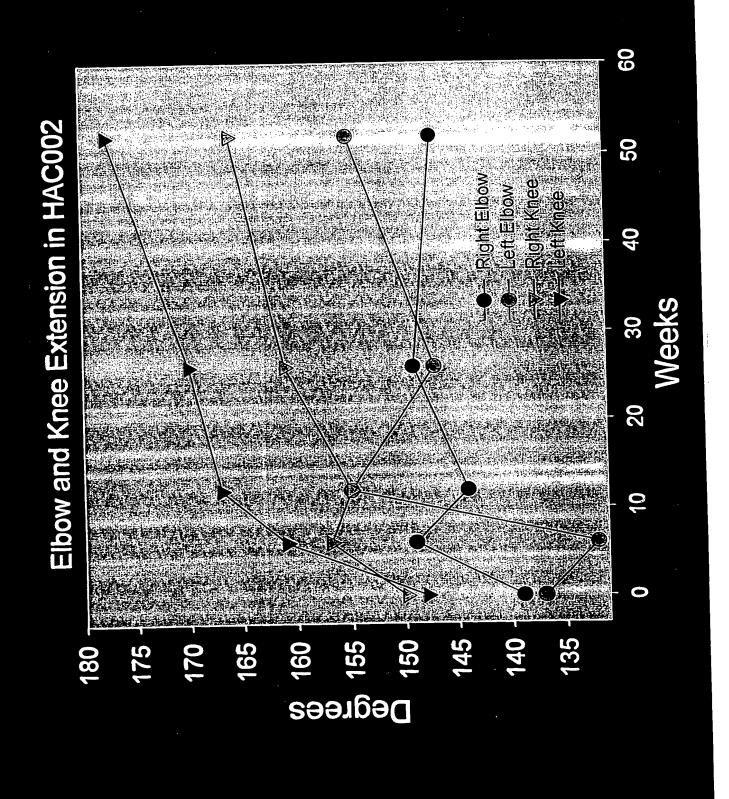


FIGURE 3B. IDURONIDASE PRODUCTION USING BUTYRATE INDUCTION

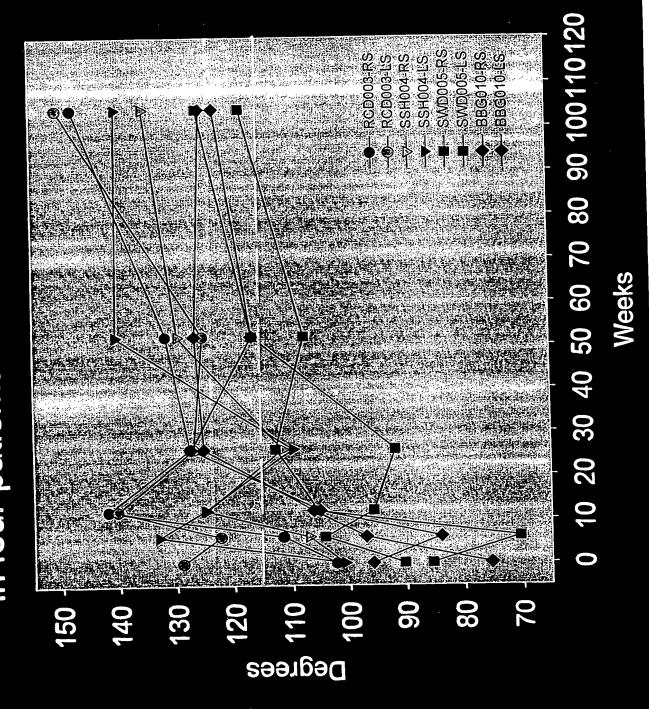




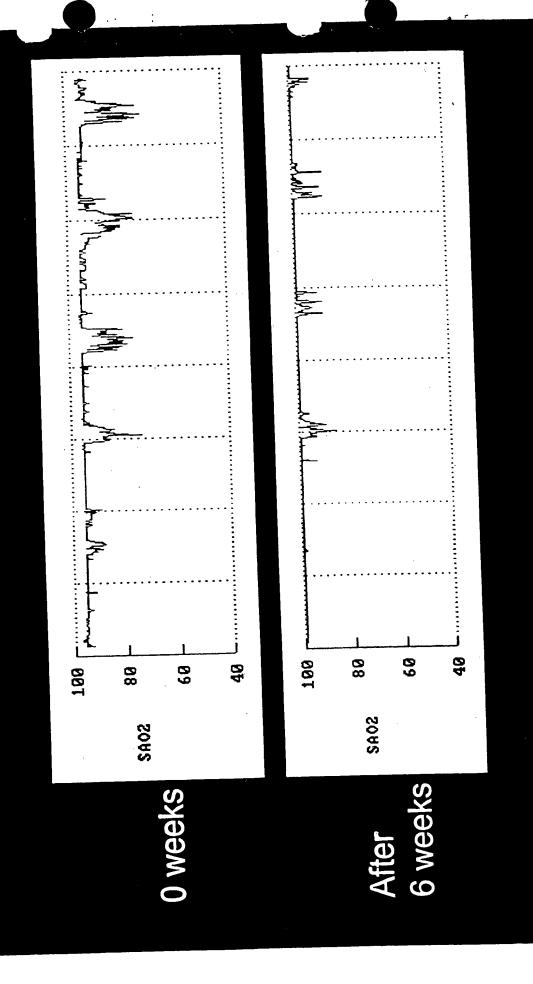




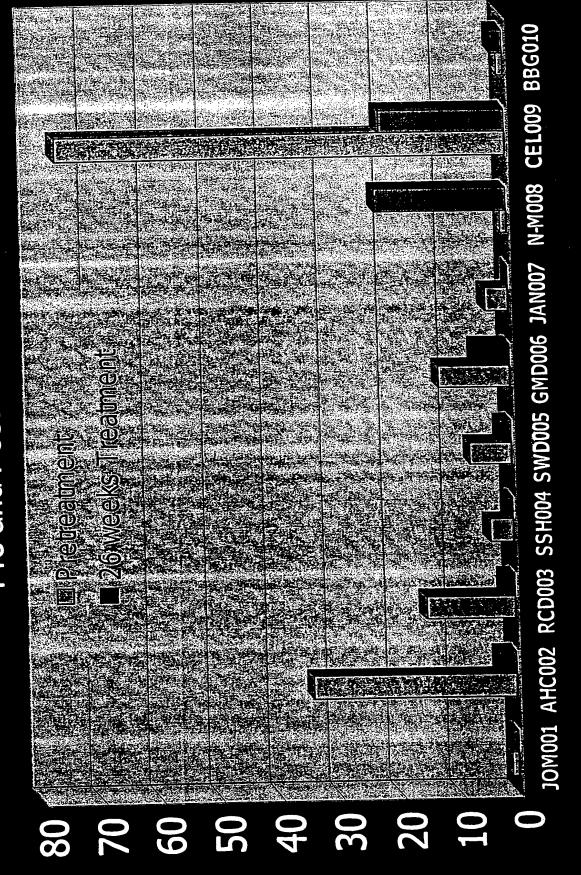
in four patients with most restriction Shoulder flexion to 104 weeks

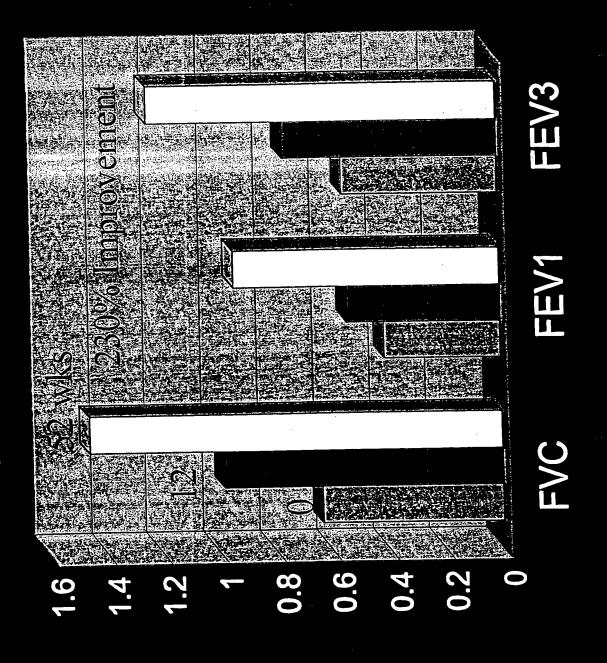


Sleep Apnea Improves



Apneas + Hypopneas During Sleep Pre and Post Treatment





Increased Height Growth Velocity



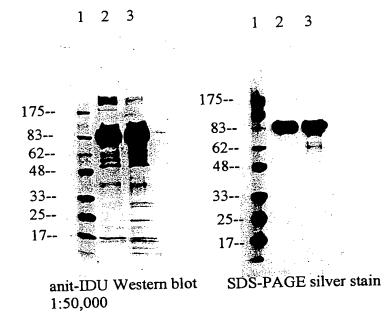
FIGURE 12.

COMPARISON OF HOST PROTEIN CONTAMINATION BETWEEN A PRIOR AND THE NEW GALLI PROCESS

Chinese Hamster Ovary Host Protein Contamination by ELISA Assay

Source and Batch Number	CHOP PROTEIN CONTAMINATION (microgram per milligram)	PERCENT CHOP CONTAMINATION	PURITY OF THE ENZYME FROM CHOP
Prior Process (Carson/REI)			
C9002	14	1.4%	98.6%
C9003	24	2.4%	97.6%
C9004	16	1.6%	98.4%
New Process (Galli)			
	<1.3	<0.13%	>99.9%
P1003 P1006	1.2	0.12%	99.9%
P1007	<0.6	<0.06%	>99.9%
P1008	< 0.67	<0.067%	>99.9%

Comparison of Galli and Carson Material



- 1 Marker
- 2 Galli Referenced-0201
- 3 Carson C9002

5ug/lane